



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-1

Job Sheet 179356



Part No: D3065-1

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 6/30/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		6/30/18	0.00	0.00	Start Up Waterjet		SR 18/06/19
100	Waterjet	40 pcs		6/30/18	0.00	1.41	Waterjet1		SL 18/06/19
120	QC	40 pcs		6/30/18	0.00	0.00	QC8		38
132	Brake NC	40 pcs		6/30/18	0.02	1.07	Brake NC 2		SP DAS 38
150	QC	40 pcs		6/30/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs		6/30/18	0.00	0.58	HandFinish1		BEB 18-06-28
161	QC	40 pcs		6/30/18	0.00	0.00	QC7-1		38
180	Packaging	40 pcs		6/30/18	0.00	0.00	Packaging3-1		SP 18-07-3 GA124
190	QC21-SA	40 Ea		6/30/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

DAS
21 JUL 04 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.9520 sf (.1238 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	139	0



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CANADA
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Container No: S082467



Part: D3065-1

Job No: 179356

Serial No/Batch: S082467

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/19/18

0-00
34
0-00

0-00
38
0-00
38
0-00
38
0-00

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,249	
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2,095	
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3,940	
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4,184	
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577	0,590	
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127	0,129	
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0,126	
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455	3,468	
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249	1,250	
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358	0,370	
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866	0,870	
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 6/18/18 11:11 AM dart.leroux.jason